

**TECHNICAL INFORMATION – OCTOBER 2023** 

# Isokorb® CXT for reinforced concrete structures



Load-bearing thermal insulation elements for the effective reduction of thermal bridges on projecting structural elements such as balconies, arcades and canopies.

# **Planning and consulting service**

The engineers of Schöck's technical design department would be very happy to advise you on static, structural and building-physics questions and will produce for you proposals for your solution with calculations and detailed drawings. For this please send your planning documentation (general arrangements, sections, static data) with the address of the building project to:

#### **HauCon Norge AS**

Johan Follestads vei 3 3474 Åros

#### Design support services at HauCon

Tel.: +47 31 30 25 00 post@haucon.no

#### **Downloads and requests**

post@haucon.no www.schoeck.com

## **Notes | Symbols**

#### Technical Information

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- This technical information is valid solely for Norway and takes into account country-specific standards and product-specific accreditations / approvals.
- If the installation takes place in another country, then the technical information applicable for the respective country must be used.
- The current Technical Information is to be applied The current version is available at: www.schoeck.com/download-teknisk-informasjon/no

#### Combination with Schöck Isokorb® XT Types

• The Schöck Isokorb® CXT can be combined with all Schöck Isokorb® XT types. The contents of the Technical Information for the Schöck Isokorb® XT are to be noted in addition to the contents presented in this Technical Information.

#### Installation instructions

Current installation instructions can be found online at: www.schoeck.com/download-monteringsanvisninger/no

#### **Notes Symbols**

#### A Hazard note

The triangle with exclamation mark indicates a hazard warning. This means there is a danger to life and limb if compliance is not observed.

#### **II** Info

The square with an "i" indicates important information which, for example, must be read in conjunction with the design.

#### ☑ Check list

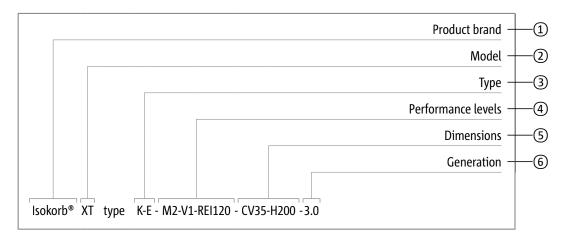
The square with a tick indicates the check list. Here, the essential points of the design are briefly summarised.

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# Explanation of the naming of Schöck Isokorb® types

The naming system for the Schöck Isokorb® product group has changed This page contains information about the name components for easier conversion.



Every Schöck Isokorb® only receives the name components that are relevant for the respective product.

#### 1 Product brand

Schöck Isokorb®

#### 2 Model

The model designation is an integral part of the name of each Isokorb<sup>®</sup>. It stands for a core characteristic of the product. The corresponding abbreviation will always be positioned before the type word.

Model	Core characteristics of the products	Connection	Components
XT	For eXtra thermal insulation	Reinforced concrete – reinforced concrete, steel – reinforced concrete, timber – reinforced concrete	Balcony, passageway walk, canopy, floor slab, parapet, balustrade, corbel, beam, wall
CXT	With Combar® for eXtra thermal insulation	Reinforced concrete – reinforced concrete	Balcony, passageway walk, canopy
Т	For thermal break	Reinforced concrete – reinforced concrete, steel – reinforced concrete, steel – steel, timber – reinforced concrete	Balcony, passageway walk, canopy, floor slab, parapet, balustrade, corbel, beam, wall
RT	For reconstruction of components with a thermal break	Reinforced concrete – reinforced concrete, steel – reinforced concrete, timber – reinforced concrete	Balcony, passageway walk, canopy, beam

#### 3 Type

The type is a combination of the following name components:

- Basic type
- Configuration variation
- Static connection variation
- Geometric connection variation

Basic type						
K	Balcony, canopy – cantilevered	Α	Parapet, balustrade	SK	Steel balcony – cantilevered	
Q	Balcony, canopy – supported (shear force)	F	Parapet, balustrade – attached	SQ	Steel balcony – supported (shear force)	
Н	Balcony with horizontal loads	0	Corbel	S	Steel structure	
Z	Balcony with intermediate insulation	В	Beam, inner slab joist			
D	Floor – continuous (indirect support)	W	Shear wall			

# **Explanation of the naming of Schöck Isokorb® types**

	Configuration variant					
Т	Available in lengths L1000 and L500					
E	Available in lengths L1000, L500 and L250; can be used with Schöck IDock®					

Static connection variation				
Z	Free of constraint forces			
Р	Intermittent			
V	Shear force			
N	Normal force			

Geometric connection variation			
W	Shear force bar on floor side bent		

#### **4** Performance levels

Performance levels include load-bearing levels and fire protection. The various load-bearing levels of an Isokorb® type are numbered consecutively, beginning with 1 for the lowest load capacity. Different Isokorb® types with the same load-bearing level do not have the same load bearing capacity. The load-bearing level must always be determined via the design and calculation tables or the calculation program.

The load-bearing level has the following name components:

- Main load-bearing level: Combination of internal force and number
- Secondary load-bearing level: Combination of internal force and number

	Internal force of the main load-bearing level				
M	Moment				
MM	Moment with positive or negative force				
V	Shear force				
VV	Shear force with positive or negative force				
N	Normal force				
NN	Normal force with positive or negative force				

Internal force of the secondary load-bearing level					
V	Shear force				
VV	Shear force with positive or negative force				
N	Normal force				
NN	Normal force with positive or negative force				

The name component for the fire protection contains the fire resistance class.

	Fire resistance class
REI	R – load bearing capacity, E – integrity, I – insulation under the influence of fire

#### (5) Dimensions

The following name components are part of the dimensions:

- Concrete cover CV
- Bond length LR, bond height HR
- Isokorb® height H, length L, width B (insulation element)
- Diameter of thread D

#### (6) Generation

Each type designation ends with a generation number. If Schöck develops a product further and through this the characteristics of the product change, the generation number increases. With large product changes the number in front of the dot increases, with small product changes the number after the dot increases. Examples:

- Large product change: Generation 6.0 becomes 7.0
- Small product change: Generation 7.0 becomes 7.1

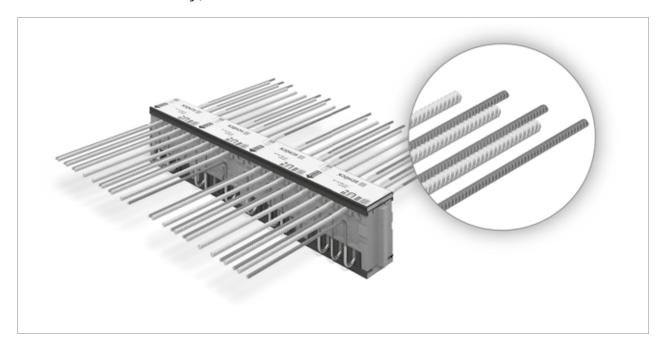
# **Summary of types**

Application	Production type	Schöck Isokorb® type	
Free cantilevered balconies	In-situ concrete Completely prefabricated part	CXT type K-E	Page 23
CXT type K-E	Semi-finished component		

# **Building physics**

### Thermal insulation of the Schöck Isokorb® CXT

The Schöck Isokorb® thermally separates the concrete in the exterior from that in the heated interior. The individual components of the Schöck Isokorb® simultaneously provide thermal insulation and transfer internal forces: The insulating element ensures the thermal insulation. Pressure bearings, shear force bars and tension bars are available for the transfer of internal forces.



The material and the geometry of each of these components are crucial for the energy losses through the thermal bridge. Due to different thermal conductivities, each component has a different influence on the total thermal conductivity, depending on its share of the total cross-section.

Each of the components is tailored to these tasks: The pressure bearings are made from an optimised micro-steel fibre reinforced high performance fine concrete. Stainless steel with a low thermal conductivity is used for the shear force bars in the area of the penetration of the thermal insulation.

The technological innovation of the Schöck Isokorb® CXT is the use of the innovative material component Combar® for tension bars.

#### Tension bars of the Schöck Isokorb® CXT

The tension bars of the Schöck Isokorb® CXT type K-E are made of Combar®. Combar® is a fibre-composite material and is characterised through a very low thermal conductivity of 0.9 W/(m·K). In comparison to stainless steel with about = 15 W/(mK), the thermal conductivity of the tension bars is reduced by more than 94 %.

Due to the optimised material properties of the tension bar, the proportion of the overall heat loss is thus massively reduced through the Schöck Isokorb (see figure).

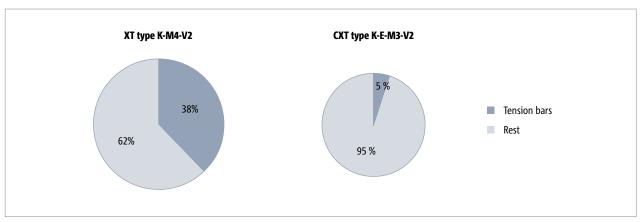


Fig. 1: Proportion of the tension bars and other components in the  $\lambda_{eq}$ -value of the Schöck Isokorb® XT type K-M4-V2and CXT type K-E-M3-V2

The proportion of the tension bars in the equivalent thermal conductivity of the overall Schöck Isokorb® in this example of the Schöck Isokorb® CXT type K-E-M3-V2 in comparison with the Schöck Isokorb® XT type K-M4-V2 of 38 % falls to 5 % through the replacement of steel tension bars by Combar®.

The reduction becomes noticeable in the overall thermal conductivity of the Schöck Isokorb® CXT type K-E. As the thermal conductivity of the Schöck Isokorb® is dependent on the shape and the material of the respective component parts, one can observe a significant reduction of the thermal conductivity of the overall insulation element.

Thus the Schöck Isokorb® CXT is a highly efficient form of thermal separation and, with a high thermal insulation performance is optimally suited for installation in buildings with high energetic requirements up to the Passive House level.

Compared to stainless steel, Combar® also has a considerably lower energy requirement during production. Thanks to the improved eco-balance (+27 % less CO<sub>2</sub> emission) the Schöck Isokorb® CXT makes a sustained contribution to climate protection.

# **Detailed examination of thermal bridges**

Due to its particularly high insulation performance, the Schöck Isokorb® CXT is ideal for energetically high-performance building projects. The insulation quality of the Schöck Isokorb® CXT has a great influence, in particular with detailed thermal bridge considerations. The insulation quality is described by the product-specific thermal conductivity  $\lambda_{eq}$ .

The equivalent thermal conductivity  $\lambda_{eq}$  is the overall thermal conductivity of the Schöck Isokorb® determined across the various surface parts and, with the same insulation element thickness, is a measure for the thermal insulation effect of the connection. The smaller  $\lambda_{eq}$  i, the more high-quality the insulation of the balcony connection. As the equivalent thermal conductivity takes into account the proportion of the materials used,  $\lambda_{eq}$  is dependent on the load-bearing level of the Schöck Isokorb®. The  $\lambda_{eq}$  value can then be used for the comparison of various products or for a detailed thermal bridge calculation.

When modelling a balcony connection in the conventional thermal bridge programme, the existing Schöck Isokorb® made out of several materials, can be modelled with the aid of  $\lambda_{eq}$ , simplified as homogenous, cuboid replacement insulation element with the same dimensions, see figure. This replacement insulation element is then assigned as the "equivalent thermal conductivity"  $\lambda_{eq}$  for the calculation.

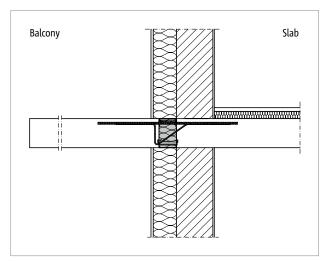


Fig. 2: Representation of a sectional drawing with detailed Schöck Isokorb® model

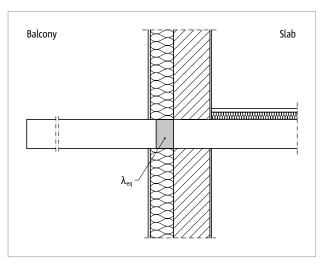


Fig. 3: Representation of a sectional drawing with substitute insulating element

The individual  $\lambda_{eq}$  values can be found online at: www.schoeck.com/nedlastinger/no

# Fire protection

## Fire protection configuration | Fire protection classes

#### Fire protection configuration Schöck Isokorb® CXT

The Schöck Isokorb® CXT comes standard with a fire protection configuration (REI 120).

e.g. CXT type K-E-M4-V1-REI120-CV26-H180-L500-1.1

Fire protection requirements that apply to the building component also apply to the product that is to be used. Prerequisite for the fire protection classification of the balcony connection is that the balcony slab and the floor also fulfil the requirements on the necessary fire resistance class according to NS-EN1992-1-1 and NS-EN 1992-1-2 (EC2) If, in addition to the load-bearing capacity (R), integrity (E) and insulation (I) are also required in case of fire, then the block-outs between the Schöck Isokorb® CXT are to be closed, e.g. using the Schöck Isokorb® XT type Z with fire protection.

The Schöck Isokorb® CXT has been tested in room closure configuration in accordance with the requirements for ceilings according to NS-EN 1365-2. The basis for this test is NS-EN 1365-5. The fire protection of the Schöck Isokorb® is additionally further tested on the basis of celinings according to NS-EN 1365-2. This results in the classification REI (R – load-bearing capacity, E – integrity, I – insulation under the infuence of fire).

The requirement from the fire tests with Schöck Isokorb® with flush integrated lateral fire protection bands or 10 mm projecting fire protection boards has been implemented. The integrated fire protection bands made from material forming insulation layers or respectively the 10 mm projecting fire protection boards on the upper side of the Schöck Isokorb® CXT ensure that the joints, which have opened due to the effect of the fire, are closed. Thus the room integrity and the insulation in the case of fire are ensured (see figures below).

The fire protection configuration of the respective Schöck Isokorb® type is presented in the product chapter subject "Fire protection configuration".

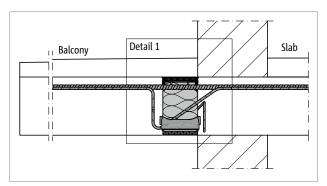


Fig. 4: Schöck Isokorb® CXT type K-E with REI120: Fire protection board top and bottom; lateral integrated fire protection bands

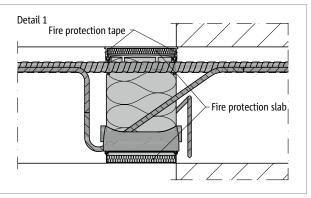


Fig. 5: Schöck Isokorb® CXT type K-E with REI120: Detail 1

#### Schöck Isokorb® CXT with fire protection

For Schöck Isokorb® CXT the fire protection class of the connected reinforced concrete slabs depends on the concrete cover CV and the height of mineral floor coverings.

The Schöck Isokorb®CXT with fire protection (-REI120) has achieved fire protection class REI120 when exposed from below. A reinforced concrete slab (balcony slab, floor slab) with a Schöck Isokorb® CXT type K-E-REI120-CV26 with fire effects from above achieves the fire protection class REI 30. With a Schöck Isokorb® CXT type K-E-REI120-CV46 REI 60 is achieved. See fire protection class page 15.

Basis for the fire protection classification of the Schöck Isokorb® CXT are the following documents:

- Approval Schöck Isokorb® XT-Combar Z-15.7-320
- Approval Combar® Z-1.6-238
- Expert opinion S6\_1-16-056 IK Combar ETK Fire in floor superstructure, MFPA Leipzig dated 25.11.2016 DE

Prerequisite for the fire protection classification of the balcony connection is that the balcony slab and the floor slab also meet the requirements on the required fire resistance class according to NS EN 1992-1-1 and -2 (EC 2).

Schöck Isokorb® CXT type	K-E-CV26	K-E-CV46
Fire resistance class	REI 120 from below and REI 30	REI 120 from below and REI 60

# Fire-resistance classes | Balcony fire protection classes

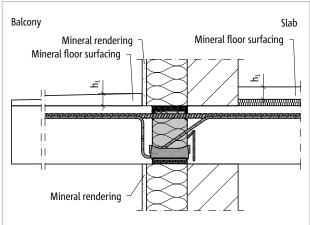
#### Balcony fire protection classes with Schöck Isokorb® CXT type K-E-REI120

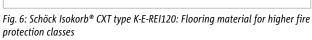
The following applies for balconies with fire load:

Higher fire protection classes are achieved through screed or mineral flooring materials of the floor slab or balcony slab. Depending on the flooring material various different heights are required (see table). Further materials in the floor screed have a positive effect which is not taken into account (analogous to NS EN 1992-1-2 Fig. 5.7).

Schöck Isokorb® CXT type	Reinforced concrete slab with K-E-CV26								
Flooring material height h <sub>1</sub> [mm]	REI 30	REI 60	REI 90	REI 120					
Screed	not required	20	35	50					
Anhydride screed	not required	25	45	60					
Cement screed (NS EN 1992)	not required	25	40	55					
Mastic asphalt screed	not required	25	35	50					
Dense bed of grit	not required	25	35	45					
Bed of grit with concrete slabs	not required	25	40	55					

Schöck Isokorb® CXT type	Reinforced concrete slab with K-E-CV46								
Flooring material height h <sub>1</sub> [mm]	REI 30	REI 60	REI 90	REI 120					
Screed	not required	not required	20	30					
Anhydride screed	not required	not required	20	30					
Cement screed (NS EN 1992)	not required	not required	15	30					
Mastic asphalt screed	not required	not required	10	25					
Dense bed of grit	not required	not required	10	20					
Bed of grit with concrete slabs	not required	not required	15	30					





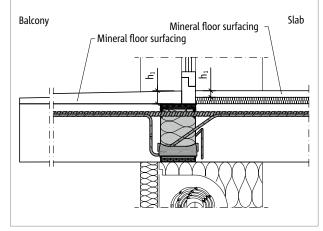


Fig. 7: Schöck Isokorb® CXT type K-E-REI120: Flooring material for higher fire protection classes

#### **II** Fire protection class

- REI 90 (floor building class 5) is achieved with Schöck Isokorb® CXT type K-E-REI120-CV26 and for example 40 mm cement screed flooring material on the floor.
- Depending on the required fire protection, in addition to the Schöck Isokorb® CXT type K-E-REI120 the required flooring screed is to be put out to tender.

# **Balcony fire protection classes**

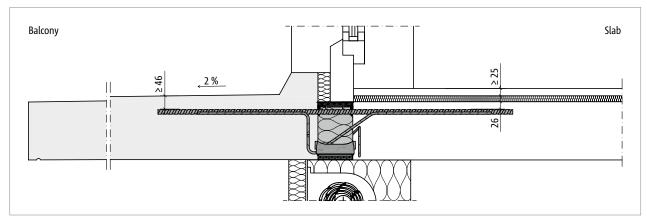


Fig. 8: Schöck Isokorb® CXT type K-E-REI120: Precast unit with higher concrete cover and flooring material inside for fire protection class REI 60

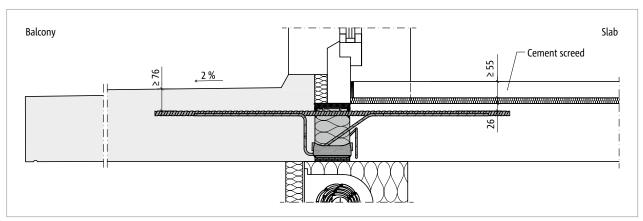


Fig. 9: Schöck Isokorb® CXT type K-E-REI120: Precast unit with higher concrete cover and flooring material inside for fire protection class REI 120

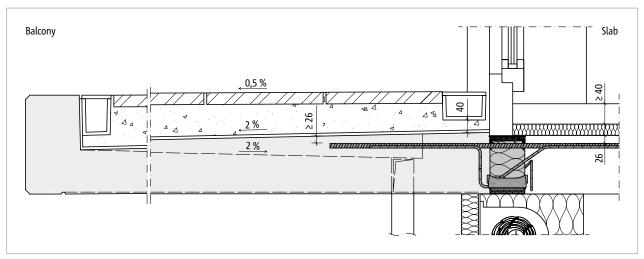


Fig. 10: Schöck Isokorb® CXT type K-E-REI120: Precast unit with flooring material and channel for fire protection class REI 90

# Fire resistance classes of passageway walks

#### Fire protection classes for passageway walks using Schöck Isokorb® CXT type K-E-REI120

Escape route without fire load:

With the aid of numerical simulations a realistic for an enclosed room fire scenario with fire from above was investigated (Expertise BB-19-001-1, Ingenieurbüro IBB Hauswaldt, Germany).

The assumed heat release rate is 350 kW/m<sup>2</sup> (in comparison: according to NS EN 1991-1-2: 2010-12 a heat release rate of only 250 kW/m<sup>2</sup> is to be assumed for dwellings, hospital rooms, hotel rooms, libraries, offices, classrooms, shops, shopping centres as well as for the transport branch.)

The escape route has to be free of fire load, the flames can, however, drive out of doors and windows. Rays of heat from the fire affect the passageway walk slab in front of openings in the wall.

The mean value of the investigated temperature of the reinforced concrete slab without floor cover reached the critical temperature limit only after 90 minutes of exposure to fire. The critical temperature limit at the surface of the tension bars of the Schöck Isokorb® CXT with CV26 concrete cover is only reached at isolated points.

Normal room fires end significantly before the sixtieth minute of the fire. Therefore a compound breakdown of the slab connections in the passageway walk due to a realistic fire event in the building can be excluded. Under realistic fire conditions, passageway walks can withstand ninety minutes without floor covering.

In this sense the protective targets of fire resistance, such as load-bearing capacity, are met in the case of fire. Within the building, depending on the required fire protection, a flooring material with a height of  $h_1$  is required:

Schöck Isokorb® CXT type K-E	Concrete cover CV26						
Flooring material height at	Fire resistan	Fire resistance class reinforced concrete slab access balcony					
	REI 30	REI 60	REI 120				
Flooring material, floor side		h <sub>1</sub> [mm]					
Anhydride screed	not required	25	45				
Cement screed (NS EN 1992)	not required 25 40						
Mastic asphalt screed	not required 25 35						

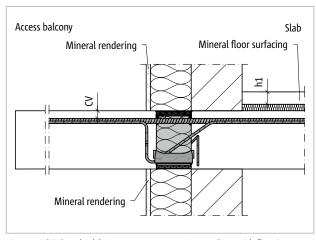


Fig. 11: Schöck Isokorb® CXT type K-E-REI120-CV26: Floor with flooring material; fire protection class of the passageway walk up to REI 90

#### **II** Fire protection class

- REI 90 (floor building class 5) is achieved with Schöck Isokorb® CXT type K-E-REI120-CV26 and for example 40 mm cement screed flooring material on the floor.
- Depending on the required fire protection, in addition to the Schöck Isokorb® CXT type K-E-REI120 the required flooring screed is to be put out to tender.

# Fire protection configuration for passageway walks

#### Sound insulation

• For sound insulation, check whether a floor covering is required on the passageway walk.

#### Schöck Isokorb® in the escape route

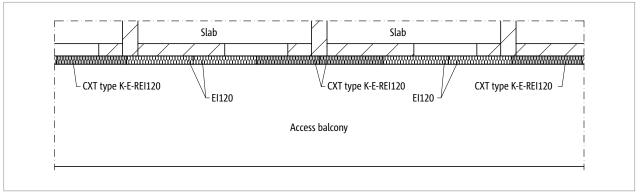


Fig. 12: Schöck Isokorb® CXT type K-E-REI120: passageway walk, room enclosing

#### **■** Fire protection configuration

- Prerequisite for the fire protection classification of the escape route is that the passageway walk slab and the intermediate floor also meet the requirements on the required fire resistance class according to NS EN 1992-1-1 and -2 (EC2).
- If, in addition to the load-bearing capacity (R), integrity (E) and insulation (I) are also required in case of fire, then the block-outs between the Schöck Isokorb® are to be closed, e.g. using the Schöck Isokorb® T type Z fire protection configuration.

# Reinforced concrete – reinforced concrete

# **Material properties**

#### Schöck Isokorb® CXT

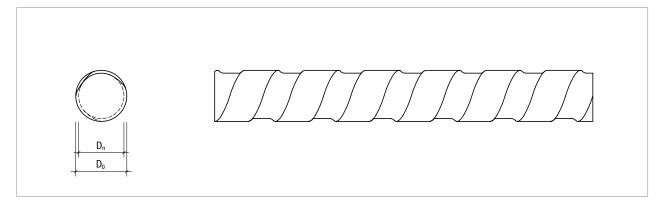
For many years Schöck has been researching the use of glass fibre reinforcement in concrete. Since 1997 the bar made from glass fibre composite material has been known under the name Combar® and has been used in various applications - the focus was always on the use in the Schöck Isokorb® due to the low thermal conductivity of the glass fibre composite material.

The development of our own glass fibre bar Combar® began with the involvement of national and international experts and approval authorities. This is particularly evident in the area of durability and quality assurance. Thus the product component Combar® has been tested, not only in the short-term but also in fatigue tests, for tension, creep, fatigue and bond under the most diverse extreme conditions.

The characteristic value of the tensile strength for 100 years in wet highly alkaline concrete has been determined as 580N/mm<sup>2</sup>. The bonding behaviour has also been investigated long-term with regard to creep under increased loads and remaining load-bearing capacity. Following first applications in 2003, since 2008, the first and still only approval for Combar® was granted in 2008 with Z-1.6-238 for a glass fibre composite reinforcement in Germany. With the new building approval Z-15.7-320 now also the use of Combar® in the Schöck Isokorb® is approved in Germany.

#### Geometry

Nominal diameter D"[mm]	Outer diameter D₀[mm]	Core cross-section area [mm²]	Weight per metre [kg/m]
Ø 12	13,5	113	0,29
Ø 13	14,5	133	0,33



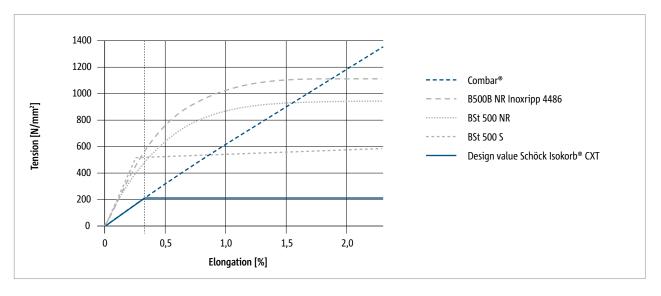
#### Geometry

• The proportion of ribs in Combar® bars is very high, about 50% of the surface. herefore, where space is limited the outer diameter should be taken into account.

# **Material properties**

#### Material properties in comparison with steel

For use in the Schöck Isokorb® CXT the load-bearing capacity of the Combar® tension bars was limited, so that the extensional stiffness of the steel and Combar® used is coordinated.



Propert	у	Reinforcing steel BSt 500 S	Reinforcing steel BSt 500 NR	Tension bars Schöck Isokorb® CXT
char. value of tensile strength	$f_{tk}$ (N/mm $^2$ )	550	550	> 1000
char. value of the yield streng	th f <sub>yk</sub> (N/mm²)	500	500	no creeping
Rated value of the yield streng	gth f <sub>yd</sub> (N/mm²)	435	435	209
Elongation at ultimate limit st	ate	2,18 ‰	2,72 ‰	3,48 ‰
Bending value of tensile E-mo	dulus (N/mm²)	200.000	160.000	60.000
Design value of the	C20/25 (N/mm <sup>2</sup> )	2,3	2,3	2,03
bond stress f <sub>bd</sub>	C25/30 (N/mm <sup>2</sup> )	2,7	2,7	2,26
Concrete cover min c <sub>v</sub>		as per EN 1992	d <sub>s</sub> + 10 mm	d <sub>s</sub> + 10 mm
Density γ (g/cm³)		7,85	7,85	2,20
Thermal conductivity λ [W/(m	ı•K)]	50	13-15	0,7
Coefficient of thermal expansion $\alpha$ (1/K)		0,8 - 1,2 · 10 <sup>-5</sup>	1,2 - 1,6 · 10 <sup>-5</sup>	0.6 · 10 <sup>-5</sup> (axial)/ 2.2 · 10 <sup>-5</sup> (radial)
Magnetism		yes	very small	no
Material classification accordi	ng to NS EN 13501	A1	A1	A2

#### Storage and transport

• With longer storage the Schöck Isokorb® CXT should be protected against rain and sunrays in order to prevent discolouration

#### **Construction materials**

#### Schöck Isokorb® construction materials

Combar® Schöck Combar® reinforcing bar as per approval Z-1.6-238

**Reinforcing steel** B500B as per DIN 488-1, class A1 as per NS EN 13501-1

Stainless steel Stainless reinforcing steel or stainless round-bar steel (\$355, \$460, \$690)

with corrosion resistance class III as per NS EN 1993-1-4, class A1 as per NS EN 13501-1

Concrete pressure bearing HTE-Compact® pressure bearing (pressure bearing made from micro steel fibre-reinforced

high-performance fine concrete), Class A1 as per NS EN 13501-1

PE-HD plastic sheathing (as per NS EN ISO 17855-1 and NS EN ISO 17855-2), Class E as per

NS EN 13501-1

Insulating material Neopor® – rigid polystyrene foam (EPS) as per NS EN 13163, Class E as per NS EN 13501-1,

registered BASF trademark,  $\lambda = 0.032 \text{ W/(m·K)}$ 

Fire protection material Moisture-repellent, weatherproof and UV-resistant design,

Class A1 as per NS EN 30115-1, integrated fire protection tapes, Class E as per NS EN 13501-1

Plastic rails PVC-U as per NS EN 13245-1 and NS EN 13245-2, Class E as per NS EN 13501-1

**Connected components** 

**Reinforced concrete** Reinforced concrete slabs made from normal concrete with a strength class of at least C20/25

(for external components C25/30) as per NS-EN 1992-1-1 in conjunction with NS-EN 1992-1-1/NA

# Schöck Isokorb® CXT type K-E



#### Schöck Isokorb® CXT type K-E

Load-bearing thermal insulation element for cantilevered balconies. The element transmits negative moments and positive shear forces. An element with the load-bearing capacity VV additionally transmits negative shear forces.

# **Element arrangement | Installation cross sections**

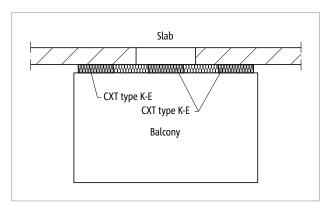


Fig. 13: Schöck Isokorb® CXT type K-E: Cantilevered balcony

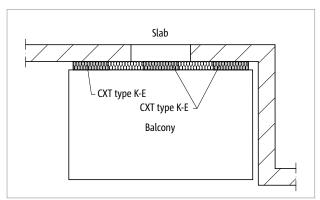


Fig. 14: Schöck Isokorb® CXT type K-E: Balcony with façade offset

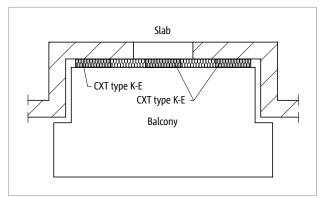


Fig. 15: Schöck Isokorb® CXT type K-E: Balcony with facade recess

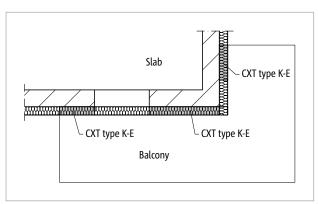


Fig. 16: Schöck Isokorb® CXT type K-E: corner balcony

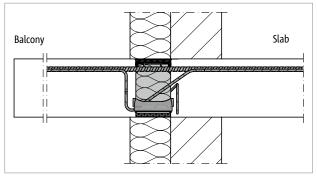


Fig. 17: Schöck Isokorb® CXT type K-E: Connection with external thermal insulation composite system ETICS

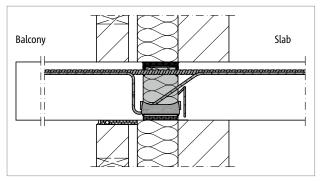


Fig. 18: Schöck Isokorb® CXT type K-E: Connection with core insulation

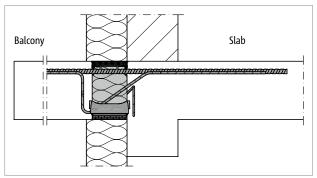


Fig. 19: Schöck Isokorb® CXT type K-E: Connection with edge beam and ET-ICS

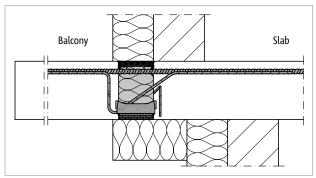


Fig. 20: Schöck Isokorb® CXT type K-E: Connection with indirectly supported floor and ETICS

# **Product selection | Type designations**

#### Schöck Isokorb® CXT type K-E variants

The configuration of the Schöck Isokorb® CXT type K-E can vary as follows:

Configuration variants:

type K-E

Main load-bearing level:

M1-M4, M6

Secondary load-bearing level:

V1, V2, VV1

Fire resistance class:

Fire protection as standard

CXT type K-E-REI120-CV26: REI120 from below and REI30 CXT type K-E-REI120-CV46: REI120 from below and REI60

Concrete cover of the tension bars:CV26 = 26 mm, CV46 = 46 mm

■ Isokorb® height:

H = 160-250 mm for concrete cover CV26

H = 180-250 mm for concrete cover CV46

Isokorb® length:

L = 1000 mm, for all variants;

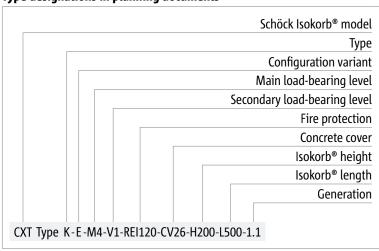
L = 500 mm, for main load bearing levels M1 to M4 and M6 with secondary load bearing levels V1 and V2

L = 250 mm, for main load bearing levels M2 to M4 and M6 with secondary load bearing levels V1 and V2

Generation:

1.1

#### Type designations in planning documents



#### I IDock®

The following product features of the Schöck Isokorb® CXT type K-E are required for use with Schöck IDock®:

- Main load-bearing level: M1–M3
- Secondary load-bearing level: V1, V2
- Concrete cover: CV26

# type K-E

# Design C25/30

Schöck Isokorb® CXT type K-E		e K-E	M1	M2	M3	M4	M6	M4
Design values with	Concrete CV [r			Concrete	e strength class	≥ C25/30		≥ C30/37
WILII	CV26	CV46			$m_{Rd,y}$ [k	Nm/m]		
	160	180	-10.3	-19.7	-22.9	-29.0	-36.2	-29.1
	170	190	-11.5	-22.0	-25.5	-32.0	-40.5	-32.4
	180	200	-12.8	-24.3	-28.2	-35.1	-44.9	-35.7
	190	210	-14.0	-26.7	-30.9	-38.2	-49.3	-39.1
Isokorb® height	200	220	-15.3	-29.1	-33.6	-41.3	-53.7	-42.6
H [mm]	210	230	-16.7	-31.5	-36.4	-44.3	-58.2	-46.0
	220	240	-18.0	-33.9	-39.2	-47.4	-62.8	-49.5
	230	250	-19.4	-36.4	-42.1	-50.5	-67.4	-53.1
	240		-20.8	-39.0	-45.0	-53.6	-72.0	-56.7
	250		-22.2	-41.5	-48.0	-56.6	-76.7	-60.4
					v <sub>Rd,z</sub> [kN/m]			
		V1	28.2	56.4	56.4	56.4	100.3	56.4
Secondary load-bo	earing level	V2	50.1	100.3	100.3	100.3	150.4	100.3
		VV1	-	100.3/-50.1	100.3/-50.1	100.3/-50.1	100.3/-50.1	100.3/-50.1

Schöck Isokorb® CXT type K-E	M1	M2	M3	M4	M6	M4					
Dia coment with		Isokorb® length [mm]									
Placement with	1000	1000	1000	1000	1000	1000					
Tension bars V1/V2	4 Ø 12	8 Ø 12	8 Ø 13	12 Ø 12	16 Ø 12	12 Ø 12					
Tension bars VV1	-	8 Ø 12	8 Ø 13	12 Ø 12	16 Ø 12	12 Ø 12					
Shear force bars V1	4 Ø 6	8 Ø 6	8 Ø 6	8 Ø 6	8 Ø 8	8 Ø 6					
Shear force bars V2	4 Ø 8	8 Ø 8	8 Ø 8	8 Ø 8	12 Ø 8	8 Ø 8					
Shear force bars VV1	-	8 Ø 8 + 4 Ø 8	8 Ø 8 + 4 Ø 8	8 Ø 8 + 4 Ø 8	8 Ø 8 + 4 Ø 8	8 Ø 8 + 4 Ø 8					
Pressure bearing V1 [piece]	4	8	12	12	16	12					
Pressure bearing V2 [piece]	4	12	12	12	16	12					
Pressure bearing VV [piece]	-	12	12	12	16	12					
Special stirrup [piece]	-	-	-	-	4	-					

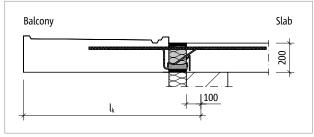


Fig. 21: Schöck Isokorb® CXT type K-E: Static system, cross-section

#### Design

- Isokorb® length: See product variants page 25
- With CV46 H<sub>min</sub> = 180 mm is the lowest Isokorb® height, this requires a minimum slab thickness of h = 180 mm.
- Schöck Isokorb® CXT type K-E (M1–M3) can be used with Schöck IDock® to ensure a flexible organisation of the construction process in new buildings. See page 25 and the Technical Information Schöck IDock®.
- For cantilever slab constructions without live load, stressed from moment loading without direct shear force effectiveness or lightweight constructions, contact our Design Support department.

## **Torsional spring stiffness | Deflection/Camber**

Schöck Isok	Schöck Isokorb® CXT type K-E		M1	M2	M3	M4	M6
Torsion spring CV		te cover [mm]		Concre	ete strength class ≥	C25/30	
stiffness for	CV26	CV46			C [kNm/rad/m]		
	160	180	917	1835	2210	2752	3281
	170	190	1128	2255	2719	3383	4079
	180	200	1359	2719	3281	4078	4963
	190	210	1613	3226	3896	4839	5934
Isokorb® height	200	220	1888	3777	4564	5665	6992
H [mm]	210	230	2185	4371	5284	6556	8136
	220	240	2504	5008	6058	7512	9367
	230	250	2844	5688	6884	8533	10685
	240		3206	6412	7763	9618	12090
	250		3590	7180	8694	10769	13581

#### **Deflection**

The deflection calculation is used to estimate the required precamber. The arithmetic camber of the balcony slab formwork results from the calculation acc. to NS-EN 1992-1-1 (EC2) and NS-EN 1992-1-1/NA in addition to the deflection from Schöck Isokorb®. The camber of the balcony slab formwork to be given by the structural engineer/designer in the implementation plans (Basis: Calculated total deflection from cantilever slab + floor rotation angle + Schöck Isokorb®) should be so rounded that the scheduled drainage direction is maintained (round up: with drainage to the building facade, round down: with drainage towards the cantilevered slab end).

#### Deflection (w<sub>ii</sub>) as a result of the Schöck Isokorb®

 $W_{\ddot{u}} = M_{Ed,GZG} / C \cdot l_k \cdot 10^3 [mm]$ 

#### Factors to be applied:

 $M_{Ed,GZG}$ 

= Relevant bending moment [kNm/m] in the ultimate limit state for the determination of the deflection  $w_{\bar{u}}$  [mm] from the Schöck Isokorb®.

The load combination to applied for the deflection is determined by the structural engineer.

(Recommendation: Load combination for the determination of the camber  $w_{ii}$ : determine  $g + 0.3 \cdot q$ ,  $M_{Ed,GZG}$  in the ultimate limit state)

C = Torsion spring stiffness of the Schöck Isokorb® [kNm/rad/m], see design

= cantilever length [m]

#### Design example, see page 40

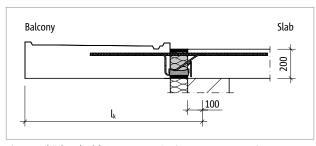


Fig. 22: Schöck Isokorb® CXT type K-E: Static system, cross-section

# **Vibrations | Slenderness**

#### **Vibrations**

To ensure the serviceability, we recommend calculating the natural frequency of the balcony. The first natural frequency  $f_e$  is calculated simply with the deflection  $w_{\bar{u}}$  as a result of the Schöck Isokorb®. At  $f_e > 6$  Hz, disruptive vibrations should be ruled out. A natural frequency  $f_e > 5$  Hz is sufficient when the deflection being used takes into account the bending of the balcony slab.

Natural frequency (f<sub>e</sub>) taking into account the torsion spring stiffness of the Schöck Isokorb®

=  $\sqrt{(0.384 \cdot 10^3/w_{ii})} > 6 \text{ Hz} (> 5 \text{ Hz})$ 

Factors to be applied:

= deflection as a result of the Schöck Isokorb® [mm]

Design example, see page 40

#### **Slenderness**

In order to safeguard the serviceability limit state we recommend the limitation of the slenderness to the following maximum cantilever lengths max l<sub>k</sub> [m]:

Schöck Isokorb® CXT ty	pe K-E	M1-N	14, M6
Maximum cantilever lend	ıth with	CV26	CV46
Maximum cantilever leng	jui wiui	$l_{k,max}$	[m]
	160	1.65	-
	170	1.78	-
	180	1.90	1.70
	190	2.03	1.80
Isakarh® hajaht II [mm]	200	2.15	1.90
Isokorb® height H [mm]	210	2.28	2.00
	220	2.40	2.10
	230	2.53	2.20
	240	2.65	2.30
	250	2.78	2.40

#### ■ Maximum cantilever length

- The maximum cantilevered length for the securing of the serviceability is a benchmark. It can be limited by the load bearing capacity when using the Schöck Isokorb® CXT type K-E
- The table value for the maximum cantilevered length  $l_{k,max}$  should be reduced by 10% for heavier balustrades.

# **Expansion joint spacing**

#### **Maximum expansion joint spacing**

If the component length exceeds the maximum expansion joint spacing e, then expansion joints must be incorporated into the external concrete components at right angles to the insulating layer in order to limit the effect as a result of temperature changes. Because the layout of the Isokorb® is only possible along the side of the component due to the installation in conjunction with the external concrete precast element, corners of balconies, parapets and balustrades cannot form any fixed points.

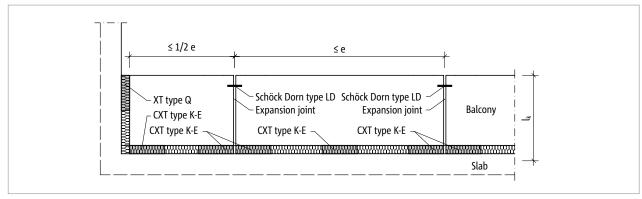


Fig. 23: Schöck Isokorb® CXT type K-E: Expansion joint spacing

Schöck Isokorb® CXT type K-E		M1–M4, M6
Maximum expansion joint sp	acing when	e [m]
Insulating element thick- ness [mm]	120	11.3

#### Edge distances

The Schöck Isokorb® must be so arranged at the expansion joint that the following conditions are met:

- For the centre distance of the tension bars from the free edge resp. from the expansion joint:  $e_R \ge 50$  mm applies.
- For the centre distance of the compression bars from the free edge resp. exapansion joint:  $e_R \ge 100$  mm applies.

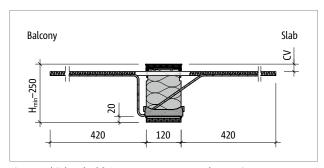


Fig. 24: Schöck Isokorb® CXT type K-E-M1-V1: Product section

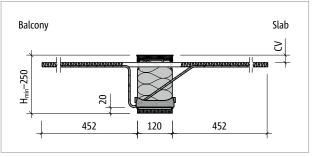
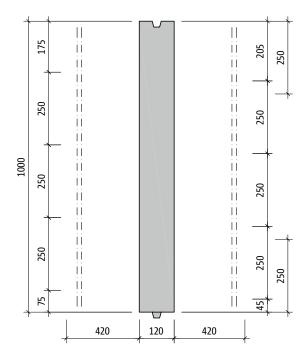


Fig. 25: Schöck Isokorb® CXT type K-E-M3-V1: Product section



# **Product description**

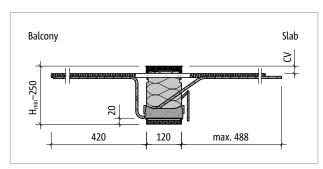


Fig. 28: Schöck Isokorb® CXT type K-E-M6-V1: Product section

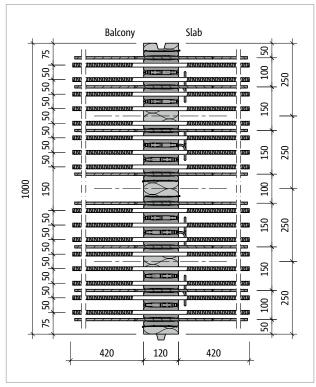


Fig. 29: Schöck Isokorb® CXT type K-E-M6-V1: Product layout

#### Product information

- For additional 2D and 3D product drawings contact our Design Support department.
- Concrete cover of the tension bars: CV26 = 26 mm, CV46 = 46 mm

# **Product description**

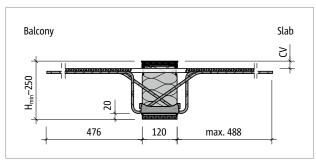


Fig. 30: Schöck Isokorb® CXT type K-E-M2-VV1: Product section

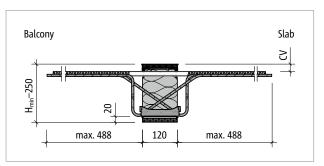


Fig. 31: Schöck Isokorb® CXT type K-E-M3-VV1: Product section

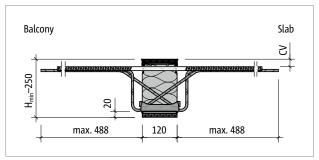


Fig. 32: Schöck Isokorb® CXT type K-E-M4-VV1: Product section

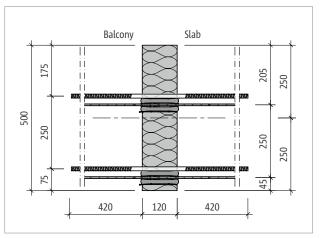


Fig. 33: Schöck Isokorb® CXT type K-E-M1-V1: Product layout of the variant length L500

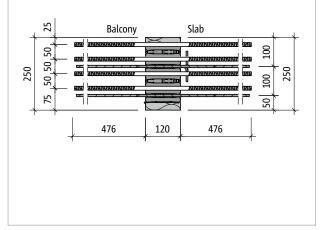


Fig. 34: Schöck Isokorb® CXT type K-E-M6-V1: Product layout of the variant L250

#### Product information

- For additional 2D and 3D product drawings contact our Design Support department.
- Concrete cover of the tension bars: CV26 = 26 mm, CV46 = 46 mm
- Isokorb® length: See product variants page 25

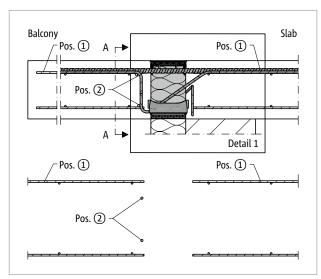


Fig. 35: Schöck Isokorb® CXT type K-E: On site reinforcement; floor edge with wall support

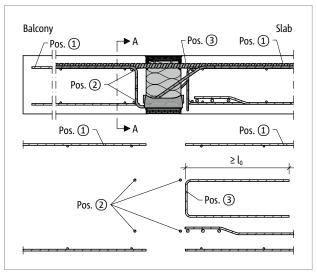


Fig. 36: Schöck Isokorb $^{\circ}$  CXT type K-E: On-site reinforcement; Floor edge with edge beam

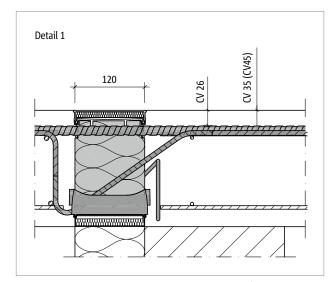
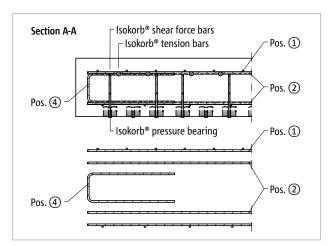


Fig. 37: Schöck Isokorb® CXT type K-E: Concrete cover CV of the tension bars in accordance with the product variants and type designation; the concrete cover CV of the shear force bars is always bigger than the concrete cover of the tension bars



Slab

A

Balcony

Fig. 39: Schöck Isokorb® CXT type K-E: Visualisation of section line A-A in the balcony layout

Fig. 38: Schöck Isokorb® CXT type K-E: On-site reinforcement on the balcony side in section A-A; Pos.4 = supplementary edge reinforcement on the free edge perpendicular to the Schöck Isokorb®

#### **■** Information on side reinforcement

• The side reinforcement of the slab edge parallel to the Schöck Isokorb® is covered on-site by the integrated suspension reinforcement of the Schöck Isokorb®.

#### **Recommendation for the on-site connection reinforcement**

Details of the lapping reinforcement for Schöck Isokorb® with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb® tension bars.

In also when C	Isokorb® CXT type K-E		٨	<b>/</b> 1		M2		M3			
ISOKOID® C	isokoro CXI type k-L			V2	V1	V2	VV1	V1	V2	VV1	
On-site reinforcement	Type of bearing	Height [mm]									
Overlap reinforcemen	t depending (	on bar diai	meter								
Pos. 1 with Ø8 [mm²/m]	balcony	160-250	272	272	500	500	500	578	578	578	
Pos. 1 with Ø10 [mm <sup>2</sup> /m]	side / floor side		100-230	359	359	661	661	661	706	706	706
Steel bars along the in	sulation join	t									
Pos. 2	balcony side / floor side	160–250		A	ccording to :	specification	of the struc	tural engine	er		
Vertical reinforcement	t										
Pos. 3	Floor side	160-250		A	ccording to	specification	of the struc	tural engine	er		
Supplementary edge i	einforcement	t									
Pos. 4	balcony side / floor side	160–250	According to NS-EN 1992-1-1 (EC2), 9.3.1.4								

Is also wh® C	VI tura V F		M4			M6			
ISOKOID® C	Isokorb® CXT type K-E			V2	VV1	V1	V2	VV1	
On-site reinforcement	Type of bearing	Height [mm]	Floor (XC1) Concrete strength class ≥ C20/25 Balcony (XC4) Concrete strength class ≥ C35/45						
Overlap reinforcemen	t depending	on bar diar	neter						
Pos. 1 with Ø10 [mm <sup>2</sup> /m]			830	830	830	-	-	_	
Pos. 1 with Ø12 [mm <sup>2</sup> /m]	balcony side / floor	•	160-250	1058	1058	1058	1566	1566	1566
Pos. 1 with Ø16 [mm²/m]	Siuc		-	_	_	2268	2268	2268	
Steel bars along the ir	sulation join	t							
Pos. 2	balcony side / floor side	160-250		According	to specification	of the structura	l engineer		
Vertical reinforcement	t								
Pos. 3	Floor side	160-250		According	to specification	of the structura	l engineer		
Supplementary edge i	einforcemen	t							
Pos. 4	balcony side / floor side	160-250	According to NS-EN 1992-1-1 (EC2), 9.3.1.4						

#### **■** Information about on-site reinforcement

- Alternative connection reinforcements are possible. The rules as per NS-EN 1992-1-1 (EC2) and NS-EN 1992-1-1/NA apply for calculating the lap length. A reduction of the required lap length using m<sub>Ed</sub>/m<sub>Rd</sub> is permitted.
- The reinforcement at the free edges Pos. 4 of the structural component perpendicular to the Schöck Isokorb® should be selected as low as possible so that it can be arranged between the upper and lower reinforcement layer.

#### II IDock®

• The lateral reinforcement in the area of the overlap joints pos. 3 is not required when combining the Schöck Isokorb® CXT with Schöck IDock®.

# **Tight fit/Concreting section | Precast/Compression joints**

#### Tight fit/Concreting section

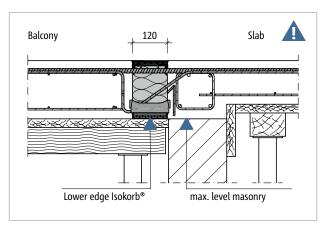


Fig. 40: Schöck Isokorb® CXT type K-E: In-situ concrete construction with height offset floor on masonry wall

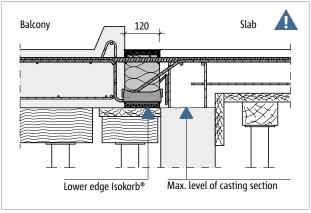


Fig. 41: Schöck Isokorb® CXT type K-E: Fully-finished balcony with height offset floor on reinforced concrete wall

#### A Hazard note: Tight fit with different height levels

The tight fit of the pressure bearings to the freshly poured concrete is to be ensured, therefore the upper edge of the masonry respectively of the concreting section is to be arranged below the lower edge of the Schöck Isokorb®. This is to be taken into account above all with a different height level between inner slab and balcony.

- The concreting joint and the upper edge of the masonry are to be arranged below the lower edge of the Schöck Isokorb®.
- The position of the concreting section is to be indicated in the formwork and reinforcement drawing.
- The joint planning is to be coordinated between precast concrete plant and construction site.

#### **Precast/Compression joints**

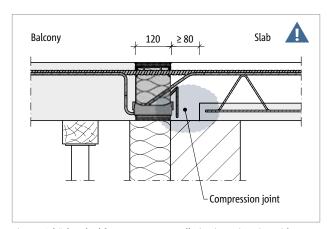


Fig. 42: Schöck Isokorb® CXT type K-E: Installation in conjunction with prefabricated slab with wall support, compression joint on the floor side

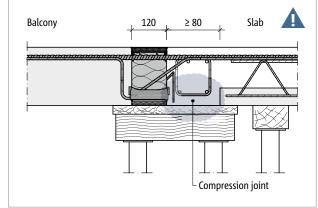


Fig. 43: Schöck Isokorb® CXT type K-E: Installation in conjunction with prefabricated slab with edge beams, compression joint on the floor side

#### A Hazard note: Compression joints

Compression joints are joints which, with unfavourable loading combination, remain always in compression (NS-EN 1992-1-1/NA, NCI to 10.9.4.3(1)). The underside of a cantilever balcony is always a compression zone. If the cantilever balcony is a complete precast part or an element slab, and/or the floor is an element slab, then the definition of the standard is effective.

- Compression joints are to be indicated in the formwork and reinforcement drawing!
- Compression joints between precast parts are always to be grouted using in-situ concrete. This also applies for compression joints with the Schöck Isokorb®!
- With compression joints between precast parts (on the inner slab or balcony side) and the Schöck Isokorb®, a in-situ concrete resp. pour of ≥ 80 mm width is to be cast. This is to be entered in the working drawings.
- We recommend the installation of the Schöck Isokorb® and/or the pouring of the balcony-side compression joint already in the precast concrete plant.

# **Installation cross sections | Precast construction**

#### Precast part construction – Fully precast balcony IDock1 without edge beams

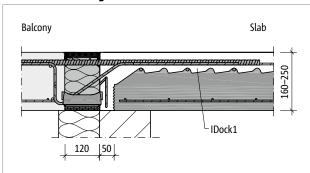


Fig. 44: Schöck Isokorb® CXT type K-E: Connection of balconies with slab thicknesses of 160 mm to 250 mm with IDock1

#### IDock2 with edge beams

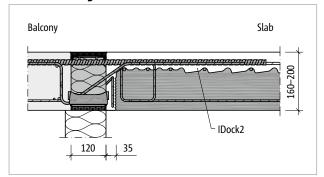
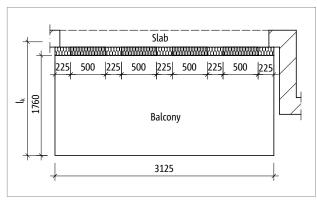


Fig. 45: Schöck Isokorb® CXT type K-E: Connection of balconies with slab thicknesses of 160 mm to 200 mm with IDock2

#### ■ Precast part construction

• Schöck Isokorb® CXT type K-E (M1–M3) can be used with Schöck IDock® to ensure a flexible organisation of the construction process in new buildings. See page 25 and the Technical Information Schöck IDock®.

# **Design example**



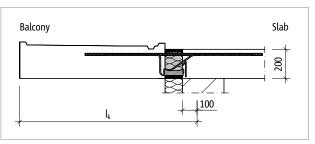


Fig. 47: Schöck Isokorb® CXT type K-E: Static system, cross-section

Fig. 46: Schöck Isokorb® CXT type K-E: Static system, layout

#### Static system and load assumptions

Geometry: Schöck Isokorb® height h = 200 mmcantilever length  $l_k = 1.98 \text{ m}$ 

Average balcony slab thickness h = 200 mm

Load assumptions: balcony slab  $g = 5.75 \text{ kN/m}^2$ 

live load  $q = 4.0 \text{ kN/m}^2$  edge load (balustrade)  $g_R = 1.0 \text{ kN/m}$ 

Exposure classes: external XC 4

internal XC 1

chosen: Concrete strength class C25/30 for floor

Concrete strength class C45/55 for balcony

Concrete cover  $c_v = 26 \text{ mm for Schöck Isokorb}^{\circ}$  tension bars

Connection geometry: no height offset, no floor downstand beam, no balcony upstand Support floor: floor edge directly supported

Support balcony: restraint of cantilever slab using CXT type K-E

#### Proof of limits of load-bearing capacity (moment stress and shear force)

The calculation takes into account the gaps shown in the above drawing with the proportion of the balcony length to the length of the connection with Isokorb $^{\circ}$ (= 3.13 m / 2.0 m).

Internal forces:  $m_{Ed} = -(0.5 \cdot [3.125 \cdot (\gamma_G \cdot g + \gamma_Q \cdot q) + 2 \cdot \gamma_G \cdot g_R] \cdot l_k^2 + 3.125 \cdot \gamma_G \cdot g_R \cdot l_k) / 2.0$ 

 $m_{Ed}$  = -(0.5 · [3.125 · (1.2 · 5.75 + 1.5 · 4.0) + 2 · 1.2 · 1.0] · 1.98<sup>2</sup> + 3.125 · 1.2 · 1.0 · 1.98)

/ 2.0

= -45.6 kNm/m

 $v_{Ed} = +([3.125 \cdot [(\gamma_G \cdot g + \gamma_Q \cdot q) + 2 \cdot \gamma_G \cdot g_R] \cdot l_k + 3.125 \cdot \gamma_G \cdot g_R) / 2.0$ 

 $v_{Ed}$  = +([3.125 · [(1.2 · 5.75 + 1.5 · 4.0) + 2 · 1.2 · 1.0] · 1.98 + 3.125 · 1.2 · 1.0) / 2.0

= +44.2 kN/m

Selected: 4 pieces of Schöck Isokorb® CXT type K-E-M6-V1-REI120-CV26-H200-L500

 $m_{Rd}$  = -53.7 kNm/m (see page 26) >  $m_{Ed}$   $v_{Rd}$  = +100.3 kN/m (see page 26) >  $v_{Ed}$ 

# Reinforced concrete – reinforced concrete

# **Design example**

#### Proof of ultimate limit state (deflection/precamber, vibrations)

The calculation takes into account the gaps shown in the above drawing with the proportion of the balcony length to the length of the connection with Isokorb® (= 3.125 m / 2.0 m).

= 6992 kNm/rad/m (from table, see page 27) Torsion spring stiffness:

Quasi-state load combination:  $q + 0.3 \cdot q$ 

(Recommendation for the calculation of the precamber from Schöck Isokorb®)

 $M_{\text{Ed,GZG}}$  Determine in ultimate limit state

= - $(0.5 \cdot [3.125 \cdot (g + \psi_{2,i} \cdot q) + 2 \cdot g_R] \cdot l_k^2 + 3.125 \cdot g_R \cdot l_k) / 2.0$ 

 $= -(0.5 \cdot [3.125 \cdot (5.75 + 0.3 \cdot 4.0) + 2 \cdot 1.0] \cdot 1.98^{2} + 3.125 \cdot 1.0 \cdot 1.98) / 2.0$  $M_{Ed,GZG}$ 

= -26.3 kNm/m

Deflection =  $|M_{Ed,GZG}| / C \cdot l_k \cdot 10^3 [mm]$  $\mathbf{W}_{\ddot{\mathsf{u}}}$ 

> $= 26.3 / 6992 \cdot 1.98 \cdot 10^3 = 7.4 \text{ mm}$  $\mathbf{W}_{\ddot{\mathbf{u}}}$

Natural frequency =  $\sqrt{(0.384 \cdot 10^3 / 7.4)}$  = 7.2 Hz > 6 Hz

=> no disruptive vibrations

Layout of expansion joints Length of balcony: 3.125 m < 11.30 m

=> no expansion joints required

# **☑** Check list

Is the same height level planned for the balcony and floor in relation to the upper edges of the shell?
For fully precast balconies, are any necessary gaps for the frontal transport anchors and rainwater downpipes for internal drainage taken into account?
Have the loads on the Schöck Isokorb® connection been specified at design level?
Has the cantilevered system length or the system support width been taken as a basis?
Has the additional proportionate deflection resulting from the Schöck Isokorb® been taken into account?
Is the drainage direction taken into account with the resulting camber information? Is the degree of camber entered in the working drawings?
Is the minimum slab thickness H <sub>min</sub> for the respective Schöck Isokorb® type taken into account?
Are the recommendations for the limitation of the susceptibility to vibration observed?
Are the maximum allowable expansion joint spacings taken into account?
Are the Schöck FEM guidelines taken into account with the calculation using FEM?
Is the relevant concrete strength class taken into account when selecting the design and calculation table?
Have the fire protection requirements been clarified?
Have the requirements for on-site reinforcement of connections been defined in each case?
Has a soft elastic joint been taken into account between the upper edge of the facing shell and the balcony?
Is the type designation of the Schöck Isokorb® explicit in the plans? - Example: Schöck Isokorb® CXT type K-E-M6-V1-REI120-CV26-H200-L1000

#### Imprint

Published by: HauCon Norge AS Johan Follestads vei 3 3474 Åros Telephone: + 47 31 30 25 00 post@haucon.no

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Subject to technical changes
Date of publication: October 2023

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